

Nominal Diameter	Wall Thickness of Pipes for Pressure Rating of											
	PN 2.5		PN 4		PN 6		PN 10		PN 12.5		PN 16	
DN (1)	Min (2)	Max (3)	Min (4)	Max (5)	Min (6)	Max (7)	Min (8)	Max (9)	Min (10)	Max (11)	Min (12)	Max (13)
16	-	-	-	-	-	-	-	-	2.2	2.6	2.7	3.2
20	-	-	-	-	-	-	2.3	2.8	2.7	3.2	3.4	3.9
25	-	-	-	-	2.0	2.4	2.8	3.3	3.4	4.0	4.2	4.8
32	-	-	-	-	2.3	2.7	3.6	4.2	4.4	5.0	5.4	6.1
40	-	-	2.0	2.4	2.8	3.3	4.5	5.1	5.5	6.2	6.7	7.6
50	-	-	2.4	2.9	3.5	4.1	5.6	6.4	6.8	7.7	8.4	9.4
63	2.0	2.4	3.0	3.5	4.4	5.1	7.0	7.9	8.6	9.6	10.5	11.8
75	2.3	2.7	3.6	4.2	5.3	6.0	8.4	9.4	10.2	11.4	12.5	14.0
90	2.8	3.2	4.3	5.0	6.3	7.2	10.0	11.2	12.2	13.6	15.0	16.7
110	3.4	3.9	5.3	6.0	7.7	8.7	12.3	13.7	14.9	16.6	18.4	20.4
125	3.8	4.4	6.0	6.8	8.8	9.8	13.9	15.5	16.9	18.8	20.9	23.2
140	4.3	4.9	6.7	7.6	9.8	11.0	15.6	17.4	19.0	21.1	23.4	25.9
160	4.9	5.6	7.7	8.6	11.2	12.5	17.8	19.8	21.7	24.0	26.7	29.6
180	5.5	6.2	8.6	9.7	12.6	14.1	20.0	22.2	24.4	27.0	30.0	33.2
200	6.1	6.9	9.6	10.7	14.0	15.6	22.3	24.7	27.1	30.0	33.4	36.9