

Details of Machineries -As on 31/03/2007

S L N o	Description	Qty
01	PERFORATION BAY <ul style="list-style-type: none"> • Perforation Machine (12" to 51" width, 0.10 to 6.00 mm thickness) 	8
02	EXPANDED MACHINE BAY <ul style="list-style-type: none"> • Expanding Machine (0.10 mm thick to 4.00 mm thick, 12" to 48" width) 	6
03	SHEET METAL BAY <ul style="list-style-type: none"> • Double Action Hydraulic Press (Capacity 250 Mt - Bed Size 40" x 40") • Spinning Machine • Circle Cutting Machine • Sheet Rolling Machine (Manual) • Power Press of capacity 5Mt to 250 Mt • Sheet Straightening & Flattening Machine 	01 03 01 02 15 02
04	SHEARING MACHINE BAY <ul style="list-style-type: none"> • Manual -- Bed Length: From 2' to 4'. • Power Cutter - 2500 mm x 4 mm • NC Shearing Machines - 2500 mm x 6 mm 	09 02 01
05	FABRICATION BAY <ul style="list-style-type: none"> • CNC Press Break -100 Mt x 2.5 meter • Mechanical Power Press Break • CNC Break Press - Hemerlay, Switzerland (250 MT, Cap Length 3 meters) • Arc Welding Machine (10 Amp to 400 Amp) • MIG Welding Machine - 250 Amp. • TIG Welding Machine - 400 Amp • Spot Welding Machine • Seam Welding Machine - 150 Amp • Plasma Cutting Machine - Up to 25 mm thick 	01 01 01 05 04 01 02 01 01

0 6	TOOL ROOM	
	• Lathe Machine - 6' x 10'	05
	• Milling Machine	04
	• Slotting Machine	01
	• Broaching Machine	01
	• Shaper Machine	01
	• Surface Grinder	01
	• Pipe Cutting Machine	01
	• Hexa Cutting Machine - 16"	01
	• Tool Bench Grinder	03
	TOOL ROOM HAND TOOLS	
	• Hand Grinders	09
	• Hand Drill	02
	• Magnetic Drill	01
	• Bench Drill	03
• Jig saw machine	01	
• Jig and fixtures (As per Job demands)		